



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Kush
5007387

D4881-042
Job Sheet 166171



Part No: D4881-042

Job Qty: 3 ea

Part Name: 206A/B AFT Leg Assembly, RH



35527

400

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Aston Aviation Supplies Pte Ltd (CASTO01)

68 Kallang Pudding Road # 03-03, Syh Logistics Building Singapore, , 349327 Singapore

Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	3 Ea		10/30/17	0.00	0.00	Start up container	MIL
110	Small Fab	3 pcs		10/30/17	0.00	2.34	Small Fab	MIL DAS
120	QC	3 pcs		10/30/17	0.00	0.00	QC5	38
130	Small Fab	3 pcs		10/31/17	0.00	2.34	Small Fab	MIL DAS 9-89
140	QC	3 pcs		10/31/17	0.00	0.00	QC5	38
150	Outsource	3 pcs		10/31/17	0.00	0.00	Outsource9	SP 9-89
160	Packaging	3 pcs		10/31/17	0.00	0.00	Packaging2	SP
170	QC	3 pcs		10/31/17	0.00	0.00	QC5	
180	Packaging	3 pcs		10/31/17	0.00	0.00	Packaging3	SP
190	QC21-SA	3 Ea		10/31/17	0.00	0.00	QC21	DAS 21 9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4881-1 F16L833	3	8	0	0
	D4885-2 F124006	3	10	0	0
	D4885-3 F163756	3	4	0	0
	HL32PB5-12 M138116	12	22	0	0
	HL86-5 3000750	12	147	0	0

Part Specifications

Specifications could not be found.

M129022

Plex 10/25/17 2:38 PM dart.Michaud-Febrille.Victoria

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order: _____ Part No. _____ NCR No. _____ Date: _____	 S002327  206A/B AFT Leg Assembly, BH PART NO: D4881-042 Revision: Operation: Start up Operation Quantity: 3 Change No: Mfg Date: 10/26/17 Job No: 166171	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>Finish</td> <td>Misread</td> <td>Turning Sequence</td> </tr> <tr> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Misaligned/off center</td> </tr> <tr> <td>☐</td> <td>☐</td> <td>☐</td> </tr> </table>	Finish	Misread	Turning Sequence	☐	☐	☐	Mislabeled	Fit/Function	Misaligned/off center	☐	☐	☐
Finish	Misread	Turning Sequence												
☐	☐	☐												
Mislabeled	Fit/Function	Misaligned/off center												
☐	☐	☐												
Skid-tube Machining noforming Large Fab QTY Effect	 S002243  206A/B AFT Leg Assembly, RH PART NO: D4881-042 Revision: Operation: QC Quantity: 3 Change No: Mfg Date: 10/26/17 Job No: 166171	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>Drill Holes</td> <td>Actions Incomplete/Unclear</td> <td>to Short</td> </tr> <tr> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Welding / Twist in Tube</td> <td>Marks/Chatter</td> <td>OTHER :</td> </tr> <tr> <td>☐</td> <td>☐</td> <td>☐</td> </tr> </table>	Drill Holes	Actions Incomplete/Unclear	to Short	☐	☐	☐	Welding / Twist in Tube	Marks/Chatter	OTHER :	☐	☐	☐
Drill Holes	Actions Incomplete/Unclear	to Short												
☐	☐	☐												
Welding / Twist in Tube	Marks/Chatter	OTHER :												
☐	☐	☐												
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>Process Improvement</td> <td>Manufacturing Process</td> <td>Past Due</td> </tr> <tr> <td>☐</td> <td>☐</td> <td>☐</td> </tr> </table>		Process Improvement	Manufacturing Process	Past Due	☐	☐	☐						
Process Improvement	Manufacturing Process	Past Due												
☐	☐	☐												

Work Order ID 166171

Tuesday, September 12, 2017 11:35:21 AM

166171

Ship 1000

Page 1

Item ID: D4881-042

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206A/B AFT Leg Assembly, RH

Start Date: 9/12/2017 Start Qty: 5.00

5

Cust Item ID:

Required Date: 9/20/2017 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

DAS
21

Date: SEP 12 2017

Tooling:

Date:

Run Start ***NR1***

QC:

9-89

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4881

C

110

0.00

110

Small Fab

Memo

4.61

Small Fab

ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-2 AND D4885-3. DRILL OUT EACH HOLES USING A PILOTED DRILL AS PER DWG.
REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9974 AS PER DWG.

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

3.65

Quality Control

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER :							

Work Order ID 166171

Tuesday, September 12, 2017 11:35:21 AM

166171

Page 2

Item ID: D4881-042

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206A/B AFT Leg Assembly, RH

Start Date: 9/12/2017 Start Qty: 5.00

5

Cust Item ID:

Required Date: 9/20/2017 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Small Fab

Memo

6.06

Small Fab

INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR
MAGNOBOND 6398 WHILE STILL WET AS PER DWG USE DT9974
A/R BATCH: _____

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.10

Quality Control

150

0.00

150

Outsource9

Memo

0.00

Outsource process - Laser Marking

ISSUE P/O : _____
OUTSOURCE VENDOR: P&L PRINTING
ENGRAVE P# AS PER DWG

C OF C IS REQUIRED

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					

Tuesday, September 12, 2017 11:35:21 AM

Page 3

Accept

Setup Start *NS1*

Stop *NS2*

5

Cust Item ID:

5

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Operation Description

Set Up/
Run Hours**Tool ID****Tool #****Plan
Code**

Accept	Qty
--------	-----

Reject
QtyReject
Number

**Insp.
Stamp**

160

Receive & Inspect for Damage & Mat'l Certs

0.00

160

Packaging

Memo

0.10

Packaging

170

QC5- Inspect part completeness to step on W/O

0.00

170

QC

Memo

0.10

Quality Control

180

Identify as per dwg & Stock Location:

0.00

180

Packaging

Memo

0.05

Packaging

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause			FAULT CATEGORY							
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date ☐	☐	Manufacturing Process	OTHER : _____							
Misidentified ☐	☐	Past Due								

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[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Tuesday, September 12, 2017 11:35:28 AM

Page 1

Work Order ID: 166171

166171

Parent Item: D4881-042

D4881-042

Parent Item Name: 206A/B AFT Leg Assembly, RH

Start Date: 9/12/2017

Required Date: 9/20/2017

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM
14.07.07 AS PER DWG REV.C DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

HL32PB5-12

Purchased

No

110

Each

39.0000

4

20

HI 32PB5-12

Hi-Lok Pin

Location

Loc Qty

Loc Code

ST562

39

m137222

1

m137687

18

m138116

20

D4881-1

Manufactured

No

110

Each

8.0000

1

5

D4881-1

Strut

Location

Loc Qty

Loc Code

ST123

8

162833

8

D4885-2

Manufactured

No

110

Each

10.0000

1

5

D4885-2

End Fitting

Location

Loc Qty

Loc Code

ST125

10

124006

10

D4885-3

Manufactured

No

110

Each

0.0000

1

5

D4885-3

End Fitting

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Tuesday, September 12, 2017 11:35:29 AM

Page 2

Work Order ID: 166171

166171

Parent Item: D4881-042

D4881-042

Parent Item Name: 206A/B AFT Leg Assembly, RH

Start Date: 9/12/2017

Required Date: 9/20/2017

Start Qty: 5.00

Required Qty: 5.00

HL86-5 Purchased No 110 Each 162.0000 4 20

HI 86-5

Hi-Lok Collar

Location

Loc Qty

Loc Code

ST562

162

M129022

162

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038211

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO038211
PO Date: 11/1/17
Due Date: 11/3/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D4880-041	-	206A/B FWD Leg Assembly, LH		Firmed	11/3/17	4 pcs	0 pcs	4 pcs	\$4.00/pcs	\$16.00
Line Item Note ENGRAVE PART # D4880-041 job# 166157												
2	166171	D4881-042		206A/B AFT Leg Assembly, RH		Firmed	11/3/17	3 pcs	0 pcs	3 pcs	\$4.00/pcs	\$12.00
Line Item Note ENGRAVE PART # D4881-042												
Grand Total:												\$28.00

Order Notes

DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER DWG REV.C DD VERF:JLM

DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER DWG REV.C DD VERF:JLM

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

DAG
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7-89

[Handwritten signature]



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE November 3, 2017

P.O NUMBER PO38211

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4880-041 LEG ASSEMBLY	4	ALL ITEMS HAVE BEEN LASER MARKED
D48881-042 LEG ASSEMBLY ✓	3	

SPR-11-7.

DAS
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9-88



19226 Airport Road
Summerstown, ON
K0C 2E0
plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560
www.plprinting.ca

Invoice

Number: 9467

Date: November 03, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
038211		

Description	Quantity	Price	HST	Amount
Laser Metal Marking, D4880-041	4.00	4.00	✓	16.00
Laser Metal Marking, D4881-042	2.00	4.00	✓	8.00
882-117				
Sub-Total				\$24.00
State Tax 13.00% on 24.00				3.12
Total				\$27.12

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*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You

JAS
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3-88

DART
AEROSPACE
S007387

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



206A/B AFT Leg Assembly, RH

PART NO: D4881-042
Revision:
Operation: Outsource
Change No:

Mfg Date: 11/07/17
Job No: 166171